



Primer Precision

- High Quality
- High Stability
- Best Reliability
- Best Service



SHA-1050

WT-1000
1000 KGS Auto Decolier



WT-2500
2500 KGS Auto Decolier

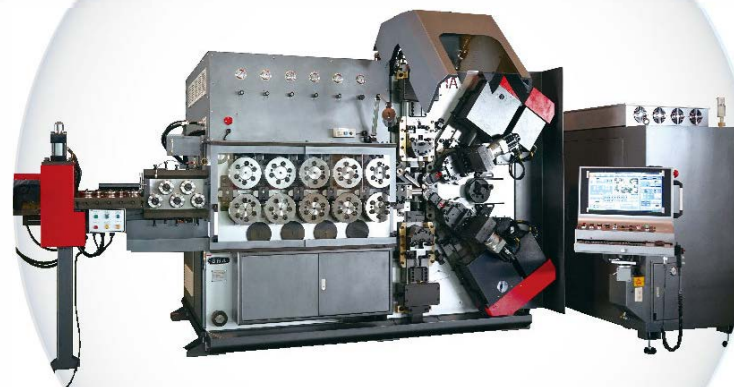


WT-5000
5000 KGS Auto Decolier



Model	WT-1000	WT-2000	WT-2500	WT-5000
Plate Diameter(mm)	Φ1600	Φ2200	Φ2350	Φ2500
Plate Max Load	1000KGS	2000KGS	2500KGS	5000KGS
Weight	850KGS	1000KGS	2250KGS	3500KGS

Pasquali Trading Srl



SHA-8200

SPRING COILER (3mm / 5mm / 8mm / 12mm)

SHA-630
CNC Spring Coiler



SHA-1050
CNC Spring Coiler



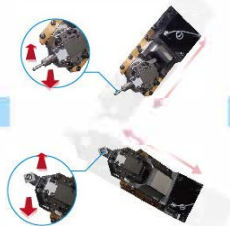
SHA-980
CNC Spring Coiler



Features

- Windows based software and spring auto edit.
- Japan Yaskawa drivers and motors.
- All machines work well with Easdyur, Moyer or MicroStudio gauge system.
- OPC UA function available for Industrial 4.0.

Servo Tension
Move in & out



Independent OD Control
Up OD slide and down OD slide move separately (2 axis)

Specification:	3mm Coiler	5mm Coiler	8mm Coiler	12mm Coiler
Model	SHA-630 * SHA-730 SHA-830 * SHA-1030	SHA-650 * SHA-750 SHA-850 * SHA-1050	SHA-680 * SHA-780 SHA-880 * SHA-1080	SHA-5120 * SHA-6120 SHA-8120
Direction	Left / Right	Left / Right	Left / Right	Left / Right
Wire Range	1.2-3.0mm	2.0-5.0mm	1.5-3.0mm	6.0-12.0mm
MAX. OD	70mm	90mm	160mm	200mm
Servo System	Japan Yaskawa	Japan Yaskawa	Japan Yaskawa	Japan Yaskawa
Axis	Feed / OD / Up slide Low slide / push pitch / arbor	Feed / OD / Up slide Low slide / push pitch / arbor	Feed / OD / Up slide Low slide / push pitch / arbor	Feed / OD / Up slide Low slide / push pitch
Weight	2300 KGS (630, 730, 830) 3300 KGS (1030)	2900 KGS (650, 750, 850) 4100 KGS (1050)	6000 KGS	13,000 KGS
Power	-	-	380 V, 3 phases	380 V, 3 phases
Upgrade	<ul style="list-style-type: none"> • Model: SHA-730 Increase one axis for independent OD control. (ODx2) • Model: SHA-830 Increase two axis for servo tension. (ODx4) • Model: SHA-1030 Increase one axis for arbor in & out 	<ul style="list-style-type: none"> • Model: SHA-750 Increase one axis for independent OD control. (ODx2) • Model: SHA-850 Increase two axis for servo tension. (ODx4) • Model: SHA-1050 Increase one axis for arbor in & out 	<ul style="list-style-type: none"> • Model: SHA-780 Increase one axis for independent OD control. (ODx2) • Model: SHA-880 Increase two axis for servo tension. (ODx4) • Model: SHA-1080 Increase one axis for arbor in & out 	<ul style="list-style-type: none"> • Model: SHA-6120 Increase one axis for independent OD control. (ODx2) • Model: SHA-8120 Increase two axis for servo tension. (ODx4)

SPRING COILER (16mm / 20mm / 25mm / 30mm)

SHA-5120
CNC Spring Coiler



SHA-6250
CNC Spring Coiler



Touch screen control with graphical interface for quick learning and easy operation.

- Coil Starter Device
- Wire Slip Equipment: to make sure the feed length keeps up with the running speed.
- Feed Unit Color Detection: to make sure the quality of the material stays consistent.



Specification:	16mm Coiler	20mm Coiler	25mm Coiler	30mm Coiler
Model	SHA-5160 * SHA-6160 SHA-8160	SHA-5200 * SHA-6200 SHA-8200	SHA-6250 * SHA-8250	SHA-6300 * SHA-8300
Direction	Left / Right	Left / Right	Left / Right	Left / Right
Wire Range	9.0-16.0mm	9.0-20.0mm	14.0-25.0mm	18.0-30.0mm
MAX. OD	250mm	250mm	250mm	350mm
Servo System	Japan Yaskawa	Japan Yaskawa	Japan Yaskawa	Japan Yaskawa
Axis	Feed / OD / Up slide Low slide / push pitch	Feed / OD / Up slide Low slide / push pitch	Feed / ODx2 / Up slide Low slide / push pitch	Feed / ODx2 / Up slide Low slide / push pitch
Weight	18,000 KGS	19,000 KGS	25,000 KGS	30,000 KGS
Power	380 V, 3 phases	380 V, 3 phases	380 V, 3 phases	380 V, 3 phases
Upgrade	<ul style="list-style-type: none"> • Model: SHA-6160 Increase one axis for independent OD control. (ODx2) • Model: SHA-8160 Increase two axis for servo tension. (ODx4) 	<ul style="list-style-type: none"> • Model: SHA-6200 Increase one axis for independent OD control. (ODx2) • Model: SHA-8200 Increase two axis for servo tension. (ODx4) 	<ul style="list-style-type: none"> • Model: SHA-8250 Increase two axis for servo tension. (ODx4) 	<ul style="list-style-type: none"> • Model: SHA-8300 Increase two axis for servo tension. (ODx4)